EASTMAN

Technical Data Sheet

Eastman Tritan™ Copolyester MX811

Applications

- Blood contact and dialysis
- Blood tubes
- Fluid administration
- Medical devices
- Medical equipment
- Medical labware

Key Attributes

- Ease of processing
- Excellent clarity
- Excellent hydrolytic stability
- Fast drying times
- Good chemical resistance
- Good heat resistance
- Outstanding impact resistance
- Quick cycle times

Product Description

Eastman Tritan™ MX811 is an amorphous copolyester with excellent appearance and clarity. Tritan MX811 contains a mold release derived from vegetable based sources. Its most outstanding features are excellent toughness, hydrolytic stability, and heat and chemical resistance. This new generation copolyester can also be molded into various applications without incorporating high levels of residual stress. Eastman™ Copolyester MX811 has been formulated for medical devices. Eastman Tritan™ Copolyester MX811 has been tested for FDA/ISO 10993 and USP Class VI Biological Evaluation testing after Gamma and ETO sterilization.

Typical Properties

Property[a]	Test Method[b]	Typical Value, Units[c]
General Properties		
Specific Gravity	D 792	1.17
Mold Shrinkage	D 955	0.005-0.007 mm/mm (0.005-0.007 in./in.)
Mechanical Properties		
Tensile Stress @ Yield	D 638	44 MPa (6400 psi)
Tensile Stress @ Break	D 638	53 MPa (7700 psi)
Elongation @ Yield	D 638	7 %
Elongation @ Break	D 638	140 %
Tensile Modulus	D 638	1585 MPa (2.28 x 10^5 psi)
Flexural Modulus	D 790	1585 MPa (2.28 x 10^5 psi)
Flexural Yield Strength	D 790	66 MPa (9600 psi)
Rockwell Hardness, R Scale	D 785	115
Izod Impact Strength, Notched		
@ 23°C (73°F)	D 256	650 J/m (12.2 ft·lbf/in.)
Impact Strength, Unnotched		
@ 23°C (73°F)	D 4812	NB
Optical Properties		
Total Transmittance	D 1003	92 %
Haze	D 1003	<1 %
Thermal Properties		
Deflection Temperature		
@ 0.455 MPa (66 psi)	D 648	109 °C (228 °F)
@ 1.82 MPa (264 psi)	D 648	92 °C (198 °F)
Typical Processing Conditions		
Drying Temperature		88 °C (190 °F)
Drying Time		4-6 hrs

Processing Melt Temperature	260-282 °C (500-540 °F)
Mold Temperature	38-66 °C (100-150 °F)

[a]*Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.*
[b]*Unless noted otherwise, the test method is ASTM.*
[c]*Units are in SI or US customary units.*

Eastman Medical Disclaimer

It is the responsibility of the medical device manufacturer ("Manufacturer") to determine the suitability of all component parts and raw materials, including any Eastman product, used in its final product in order to ensure safety and compliance with requirements of the United States Food and Drug Administration (FDA) or other international regulatory agencies. Eastman products have not been designed for nor are they promoted for end uses that would be categorized by either the United States FDA or by the International Standards Organization (ISO) as implant devices. Eastman products are not intended for use in the following applications: (1) in any bodily implant applications for greater than 30 days, based on FDA-Modified ISO-10993, Part 1 "Biological Evaluation of Medical Devices" tests (including any cosmetic, reconstructive or reproductive implant applications); (2) in any cardiac prosthetic device application, regardless of the length of time involved, including, without limitation, pacemaker leads and devices, artificial hearts, heart valves, intra-aortic balloons and control systems, and ventricular bypass assisted devices, or (3) as any critical component in any medical device that supports or sustains human life. For manufacturers of medical devices, biological evaluation of medical devices is performed to determine the potential toxicity resulting from contact of the component materials of the device with the body. Tests are defined in FDA-Modified ISO-10993, Part 1 ''''Biological Evaluation of Medical Devices''''. Limited testing information for certain Eastman products is available upon request. The Manufacturer of the medical device is responsible for the biological evaluation of the finished medical device. The suitability of an Eastman product in a given end-use environment is dependent upon various conditions including, without limitation, chemical compatibility, temperature, part design, sterilization method, residual stresses, and external loads. It is the responsibility of the Manufacturer to evaluate its final product under actual end-use requirements and to adequately advise and warn purchasers and users thereof.

Comments

Properties reported here are based on limited testing. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.
