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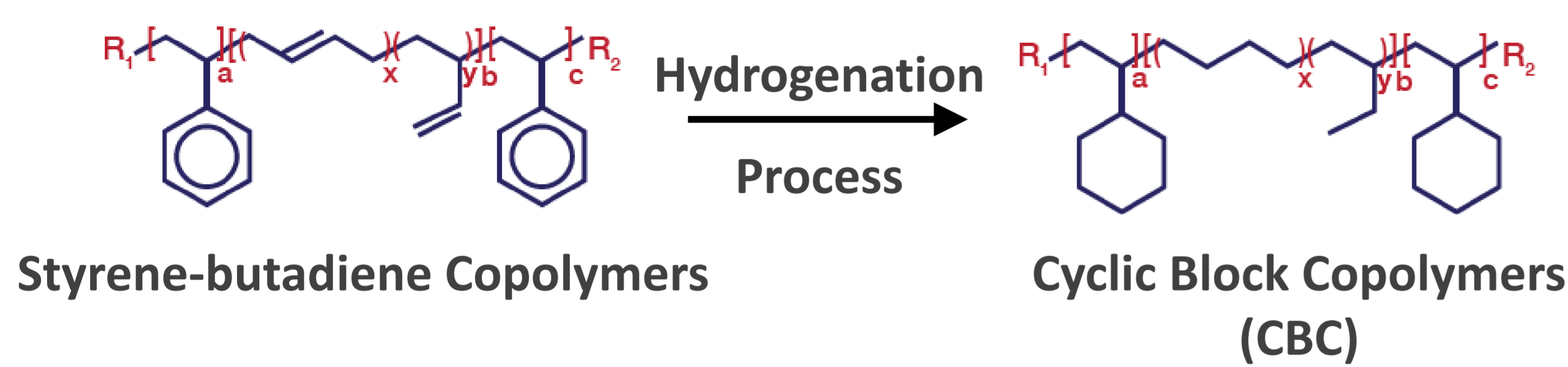
## “Clean & Clear” for Medical and Bio-Diagnostic Applications

ViviOn™ is a family of novel cyclic block copolymers (CBC), which are fully hydrogenated polymers based on styrene and conjugated dienes via anionic polymerization. ViviOn™ CBC is a high-purity and optically clear polymer. Products made by ViviOn™ CBC can be sterilized using ethylene oxide (EtO), gamma, and e-beam radiation.

ViviOn™ is also certified with ISO-10993 biocompatibility, US Pharmacopeia <88> Class VI and <661>, as well as JP Pharmacopeia 7.02. FDA Type III Drug Master File is also available (DMF #32470).

### Key Features of CBC

- UV-C Transmittance
- Low Auto-Fluorescence
- Low Extractables, Low Outgassing
- Gamma & e-beam sterilization compatible
- Chemical Resistance
- Light (Density of 0.94 g/cm<sup>3</sup>)



Pre-Filled Syringes



Pharmaceutical Vials

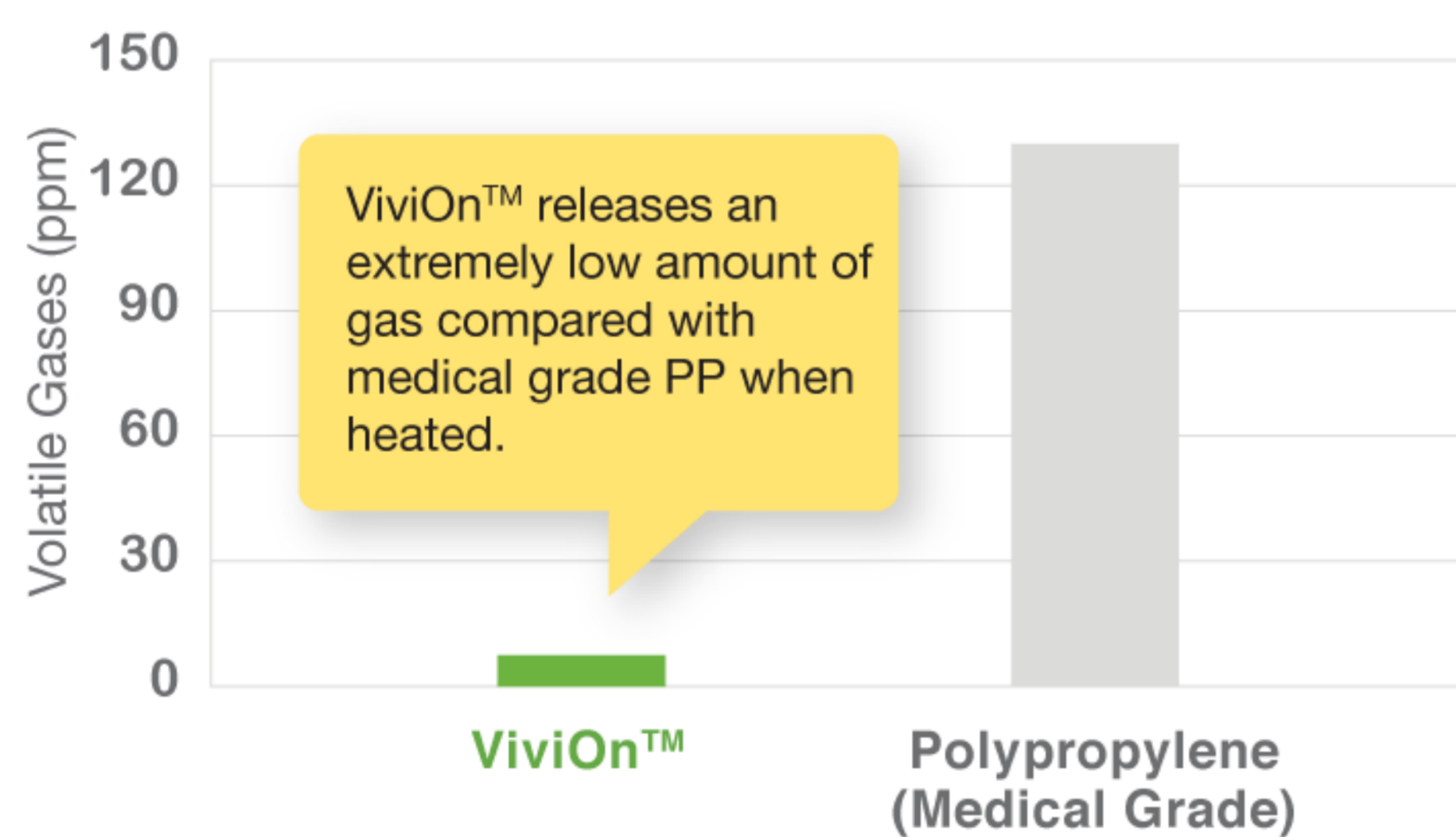


UV/Fluorescence Microplates



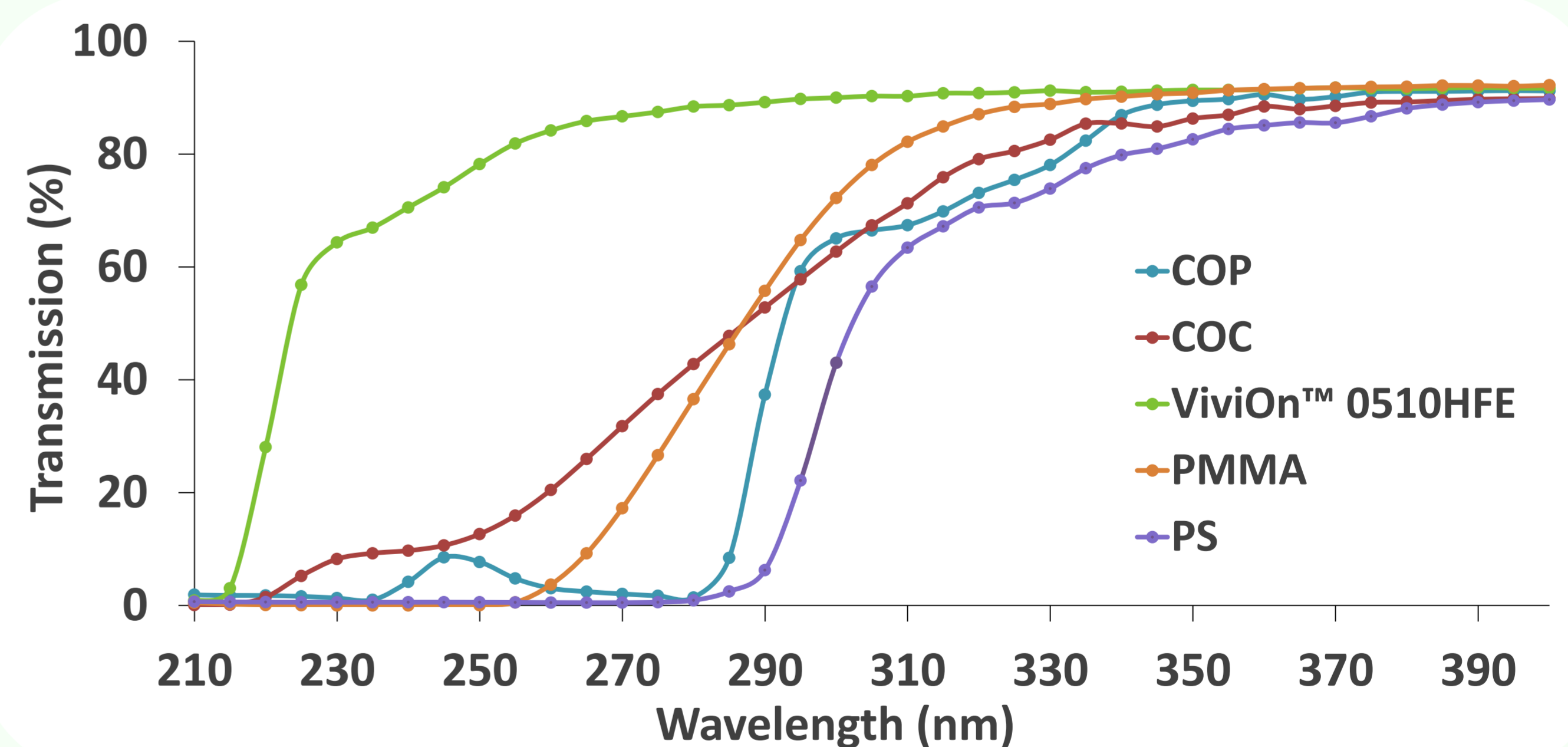
Microfluidics (Bio-chips)

### High Purity



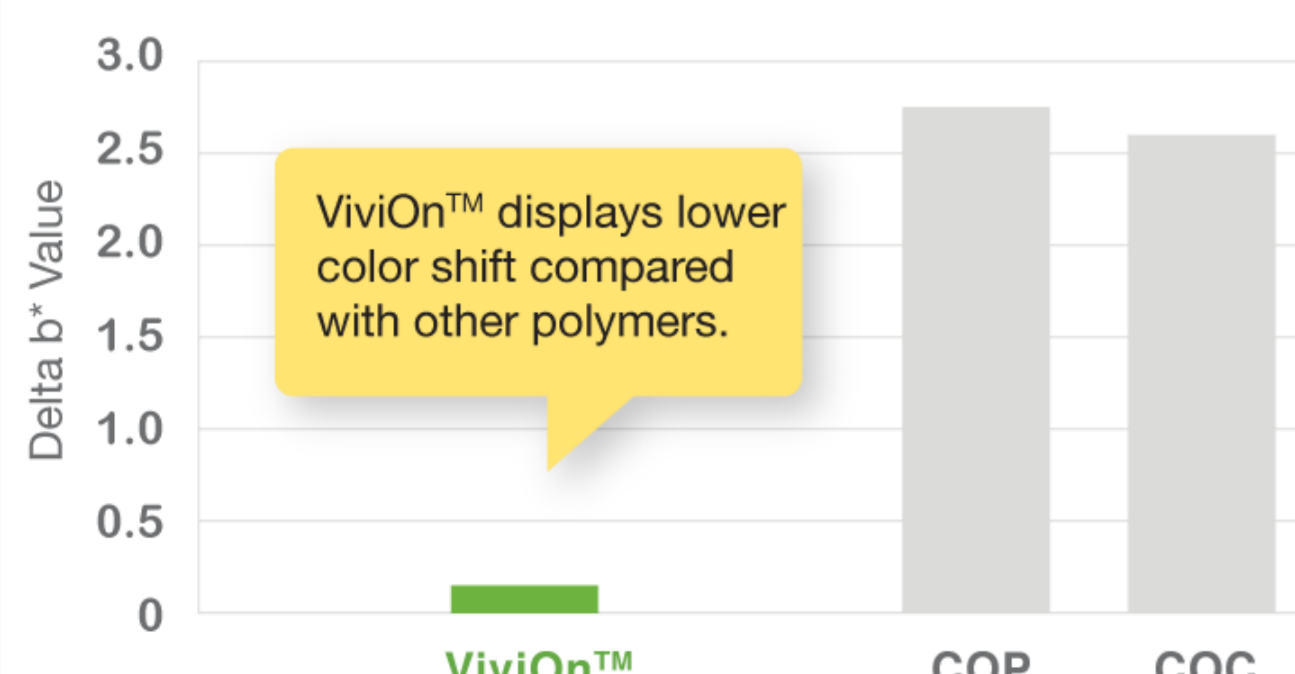
Test Condition: Heat at 80°C for 2hrs, then measure volatile gases by Headspace GC/MS.

### High UV Transmittance



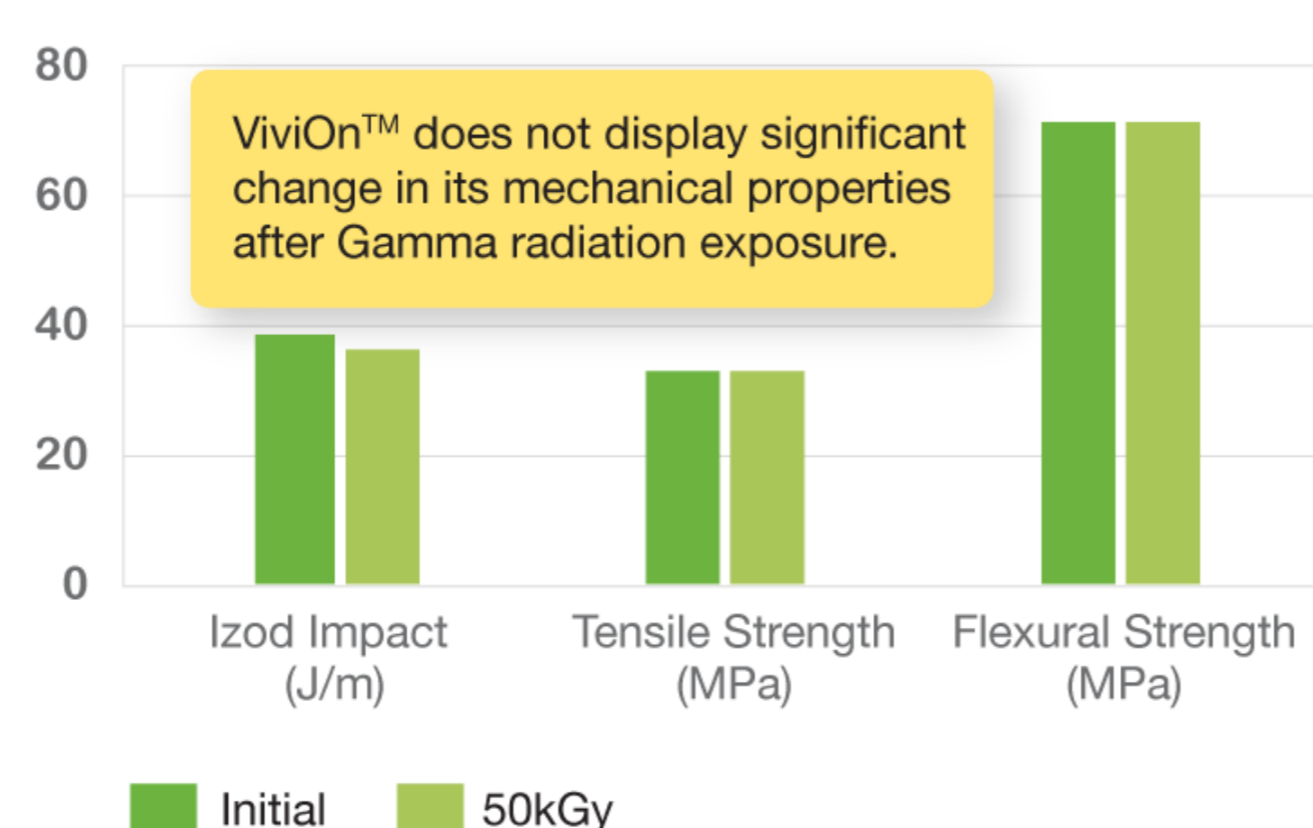
### Gamma Sterilizable

#### Low color shift after Gamma irradiation



Degree of color shift after exposure to 50kGy of Gamma radiation then settled for 1 day.

#### Mechanical properties after Gamma irradiation



Mechanical properties were measured before and after 3 weeks of Gamma irradiation.

### Good Solvent Resistance

Acid	Hydrochloric acid 36%	○	Ketone	Acetone	○	
	Sulfuric acid 40%	○		Methyl Ethyl Ketone	○	
	Acetic acid > 94%	○		Hydro-Carbon	Hexane	✗
	Nitric acid 65%	○			Baby oil (mineral oil)	✗
Alkali	NaOH 50%	○	Others	DMSO	○	
	Ammonia solution 35%	○		Silicone oil	○	
Alcohol	Methanol	○	Ethylene glycol	○		
	Ethanol	○				
	Isopropanol	○				

Experiment: CBC resin & tensile bar specimen were immersed in the chemical or reagent for 2 days at room temperature, then measured the specimen's weight loss and mechanical reduction. Resistance (○): weight loss < 1% and elongation at break% did not observe significant difference; Not Resistance (✗): weight change > 5% or elongation at break% reduced by > 50%.